

A.A.DOLTI  
MEMBER SECRETARY  
SEIAA (GUJARAT)



Government of Gujarat

STATE LEVEL ENVIRONMENT  
IMPACT ASSESSMENT  
AUTHORITY  
GUJARAT

No. SEIAA/GUJ/EC/7(d)/ 227/2013

Date: 22 JUL 2013  
Time Limit

Sub: Environment Clearance for M/s. Bharuch Enviro Infrastructure Limited (BEIL) for setting up of a common hazardous waste Treatment, Storage, Disposal Facility (TSDF) and Multiple Effect Evaporation (MEE) Plant at Plot No. D-43, Dahej Industrial Estate, Tal. Vagra, Dist. Bharuch..... in Category 7 (d) of Schedule annexed with EIA Notification dated 14/9/2006.

Dear Sir,

This has reference to your application along with Form-I vide letter dated 30/12/2011, Final Environmental Impact and Risk Assessment Report vide letter dated 22/04/2013, submitted to the SEAC, seeking Environmental Clearance under Environment Impact Assessment Notification, 2006.

The proposal is for Environmental Clearance for M/s. Bharuch Enviro Infrastructure Limited (BEIL) for setting up of a common hazardous waste Treatment, Storage, Disposal Facility (TSDF) and Multiple Effect Evaporation (MEE) Plant at Plot No. D-43, Dahej Industrial Estate, Tal. Vagra, Dist. Bharuch. M/s. Bharuch Enviro Infrastructure Ltd. [BEIL] proposes to set up TSDF [14 Lac MT] and MEE Plant [3 x 200 KL/day] at Plot No. D-43, Dahej Industrial Estate, Dist. Bharuch. The proposal falls under project / activity no. 7(d) in the Schedule of the EIA Notification, 2006.

The proposed project falls under category 7(d) of the schedule of the EIA Notification, 2006. As the proposed project is situated in the industrial area which is not notified, it falls in Category B as per the schedule of the EIA Notification-2006.

The project activity is covered in 7(d) and is of 'B' Category. Since, the proposed project is located in the industrial area which is not notified, public consultation is required as per paragraph 7(i) (III) (i) (b) of the Environment Impact Assessment Notification-2006. Public hearing of the project was conducted by the GPCB on 05/04/2013 at 11:30 Hrs. at P. J. Chheda Janta Vidy-alay, Dahej, Tal. Vagra, Dist. Bharuch.

The SEAC, Gujarat had recommended to the SEIAA, Gujarat, to grant the Environment Clearance to this project for the above-mentioned project. The proposal was considered by SEIAA, Gujarat in its meeting held on 22.07.2013 at Gandhinagar. Since the public consultation is required for the project, the SEIAA hereby accords Environmental Clearance to above project under the provisions of EIA Notification dated 14<sup>th</sup> September, 2006 subject to the compliance of the following conditions.

**A.SPECIFIC CONDITIONS:**

1. Ground water table at the project site shall be ascertained through the GWRDC before initiating construction of secured landfill site. The depth of the secured land fill site shall be decided based on the ground water level at the site and bottom of the secured landfill site shall be kept at least 2 m above the ground water table.
2. Construction of the secured landfill site shall be undertaken meticulously keeping in view the existing natural drainage pattern of the site to ensure that the natural drainage is not affected. All construction designs/drawings relating to the proposed landfill site must have approvals of reputed institutes like NPC / IIT.
3. The proponent shall ensure that design and construction of secured landfill site is as per the guidelines of CPCB with proper leachate collection arrangement.
4. The proponent shall ensure that the transportation of the Hazardous wastes to the TSDF conforms to the norms laid down in the Hazardous Wastes (Management, Handling and Transboundary Movement) Rules, 2008.
5. Project proponent shall ensure that wastes with organic content > 5% of degradable organic matters are not disposed in to the landfill. However, required arrangement for collection, treatment and disposal of gases from the secured landfill, if any, shall be provided.
6. The TSDF & MEE shall only handle the waste generated from the member units.
7. The project proponent shall set up necessary facility for on site testing of wastes to decide the requirement of treatment if any, before disposal.
8. Project proponent shall carryout periodical ground water/soil monitoring in and around the site to check the contamination including TCLP test for heavy metals.
9. The third party assessment on functioning of the TSDF and MEE shall be carried out through a reputed institute like NPC, IIT

or any academic / research institute of similar repute once in a year and mitigation measures as may be suggested by such institute shall be implemented in consultation with the Gujarat Pollution Control Board.

#### **A.1 WATER:**

10. Fresh water requirement shall not exceed 350 KL/day and it shall be met only through water supply from the GIDC. Metering of water shall be done and its records shall be maintained. No ground water shall be tapped for the project requirements in any case.
11. A leachate collection system shall be provided to collect the leachates at a collection point. Leachate shall be pumped from leachate wells and shall be treated in in-house MEE. However, in the initial two – three years, the leachate shall be sent to BEIL, Ankleshwar for treatment with MEE.
12. BEIL shall explore the possibilities for reuse of condensate water generated from MEE plant for landfill construction, gardening and domestic purpose within the BEIL.
13. Domestic wastewater and condensate water from the MEE shall be disposed off as per the norms to be laid down by the GPCB.
14. Enough care shall be taken to prevent any leakages/accidental spillages during conveyance of the effluent from the member units to the MEE.
15. Separate electricity meter shall be provided at the MEE. A proper operation logbook of the MEE containing records of quantities and qualities of leachate from secured landfill site and effluent received from the member units, energy consumption etc. shall be maintained and furnished to the GPCB from time to time.
16. Storage Tank of adequate capacity shall be provided to hold effluent for at least 48 hours in the case of either maintenance of the MEE or disturbances in MEE operations.
17. In case of power failure, stand-by D.G.Set/s having power generation capacity equivalent to the requirement of power to run the MEE shall be installed, so that the MEE can be operated even in case of power failure.

#### **A.2 AIR:**

18. Natural gas to the tune of 440 Nm<sup>3</sup>/day shall be used as a fuel in Boiler [5 T/Hr.] and a stack of 30 m height shall be provided to Boiler.
19. HSD to the tune of 3 KL/Month shall be used as a fuel in D.G. Set [600 KVA] and a stack of 9.3 m height shall be provided to D. G. Set.
20. The flue gas emission from Boiler and D.G.Set shall conform to the standards prescribed by GPCB. At no time, the emission levels shall go beyond the stipulated standards.
21. Project proponent shall carryout periodical air quality monitoring in and around the site including VOC, HC. Locations of ambient air quality monitoring stations shall be fixed in consultation with the GPCB.
22. All transporting routes within the premises shall have asphalt roads to minimize fugitive emission.

#### **A.3 SOLID / HAZARDOUS WASTES:**

23. The proponent shall ensure that the TSDF fulfills all the provisions of Hazardous Wastes (Management, Handling and Transboundary Movement) Rules, 2008 and the design and construction of secured landfill site is as per the guidelines of CPCB with proper leachate collection arrangement.
24. Temporary hazardous waste storage area of about 4000 MT capacity having impervious bottom and roof cover shall be provided as proposed.
25. The project proponent shall not store the hazardous wastes more than the quantity that has been permitted by the CPCB / Gujarat State Pollution Control Board.
26. The main operational site shall be kept covered by tarpaulin with separate rain water collection system during monsoon period.
27. Salt from MEE and discarded bags shall be disposed in the secured landfill site.
28. BEIL shall explore possibilities with respect to reduction and reuse of hazardous waste generated by member units and received at the project site.
29. Used oil shall be sold only to the registered recyclers.

#### **A.4 SAFETY:**

30. All necessary precautionary measures shall be taken to avoid any kind of accident during storage and handling of hazardous wastes.
31. Handling and storage of wastes shall be done in such a manner that minimal human exposure occurs.
32. All transportation of hazardous materials shall be as per the Motor Vehicle Act & Rules.
33. Hazardous materials storage shall be at an isolated designated location, bund/dyke walls shall be provided for storage tanks for Hazardous Chemicals.
34. Personal Protective Equipment shall be provided to workers and its usage shall be ensured and supervised.
35. First Aid Box and required Antidotes for the chemicals used in laboratory shall be made readily available in adequate quantity at all the times.

36. Training shall be given to all workers on safety and health aspects of handling hazardous wastes.
37. Occupational health surveillance of the workers shall be carried out on a regular basis and records shall be maintained as per the Factories Act and Rules. Pre-employment and periodical medical examination for all workers shall be undertaken as per statutory requirement.
38. Project proponent shall prepare and implement an On Site Emergency Management Plan and Disaster Management Plan (DMP) for the project as per the guidelines from Directorate of Industrial Safety and Health. Adequate fire fighting facilities shall be installed to handle the fire.

#### **A.5 NOISE:**

39. The overall noise level in and around the premises shall be kept well within the standards by providing noise control measures including engineering controls like acoustic insulation hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise level shall conform to the standards prescribed under The Environment (Protection) Act, 1986 & Rules.

#### **A.6 GREEN BELT AND OTHER PLANTATION:**

40. Project proponent shall develop green belt all along the periphery of the TSDF as per the CPCB guidelines with plant species that are significant and used for the pollution abatement. Drip irrigation system shall be used for the green belt for optimum utilization of the water resources.
41. BEIL shall also tie up with local agencies like gram panchayat, schools, social forestry office etc. for plantation at suitable open places in GIDC estate and nearby villages and shall submit an action plan of plantation for next five years to the GPCB.

#### **B. OTHER CONDITIONS:**

42. Project proponent shall obtain necessary Authorization / Consents from the Gujarat Pollution Control Board.
43. A separate Environment Management Cell equipped with full fledged testing laboratory facilities shall be set up to carry out the Environment Management and Monitoring functions.
44. In the event of de-functioning of MEE, receipt of effluent from member units shall be immediately stopped and they shall be intimated about the same. Effluent from the member units shall not be received until the desired efficiency of MEE has been achieved.
45. Adequate spares for waste and effluent collection, handling and transfer shall be maintained at all times.
46. BEIL shall comply with all the provisions of CPCB guidelines for TSDF as may be applicable from time to time.
47. BEIL shall maintain accurate records of their member units in respect of quantity of each product manufactured, quantities and qualities of waste & effluent generated, booked & supplied to the TSDF & MEE on day to day basis and shall submit the compiled records to the GPCB on monthly basis.
48. BEIL shall ensure that each & every member unit renews the agreement / membership on/before expiry of said agreement / membership and shall inform the GPCB about any unit not renewing the agreement / membership within stipulated period. BEIL shall immediately inform the Gujarat Pollution Control Board about termination / suspension of membership of any member unit.
49. BEIL shall instruct and make sure that each member unit provides effluent storage tank and hazardous waste storage area having adequate retention time.
50. BEIL shall not allow any new member or enhance waste / effluent quantity of existing members unless & until they have prior requisite permissions from competent authorities.
51. Pucca flooring / impervious layer shall be provided in the work areas, chemical storage areas and chemical handling areas to minimize soil contamination.
52. Good house keeping shall be maintained within the premises. All pipes, valves and drains shall be leak proof. Leakages from the pipes, pumps, shall be minimal and if occurs, shall be arrested promptly. Floor washing shall be admitted in to the effluent collection system for subsequent treatment and disposal through MEE.
53. During effluent transfer, spillages shall be avoided and garland drain be constructed to avoid mixing of accidental spillages with storm water.
54. Necessary measures shall be taken to prevent contamination of storm water from wastes / effluent handled at site. The storm water drains shall be kept separate and shall remain dry throughout the year except monsoon.
55. BEIL shall intimate the GPCB about occurrence of any accident, act or event resulting in discharge of poisonous, noxious or polluting matter or the likelihood of the same into a stream or land or well.
56. The funds earmarked for environment protection measures should be maintained in a separate account and there should be no diversion of these funds for any other purpose. A year-wise expenditure on environmental safeguards should be reported.
57. All the issues raised in the public hearing shall be comprehensively addressed / complied with in a time bound manner.
58. BEIL shall assign specific budget for socio-economic upliftment of the surrounding villages and shall undertake eco-developmental measures including community welfare program most useful in the project area for the overall improvement of the environment in consultation with the District Development Officer / District Collector.
59. BEIL shall comply with all the recommendations as well as the environmental protection measures and risk mitigation measures/safeguards proposed in the REIA Report, Risk Assessment Report & Disaster Management Plan of the project.

60. In the event of a change in project profile or change in the implementation agency, a fresh reference shall be made to the SEIAA / SEAC.
61. BEIL shall strive to obtain the ISO 14001 and OSHAS 18001 certification.
62. The project management shall extend full support to the officers of MoEF / GPCB during inspection of the project for monitoring purposes by furnishing full details and action plan including action taken reports in respect of mitigation measures and other environmental protection activities.
63. A six monthly monitoring report shall need to be submitted by the project proponents to the Regional Office of the MoEF and SEIAA regarding the implementation of the stipulated conditions in hard and soft copies to the regulatory authority concerned, on 1st June and 1st December of each calendar year.
64. The project proponents shall inform the Regional Office of MoEF at Bhopal as well as the SEIAA, the date of financial closure and final approval of the project by the concerned authorities and the date of start of land development work
65. BEIL shall also comply with any additional condition that may be imposed by the SEAC or the SEIAA or any other competent authority for the purpose of the environmental protection and management.
66. No further expansion or modifications in the plant likely to cause environmental impacts shall be carried out without obtaining prior Environment Clearance from the concerned authority.
67. The project authorities shall earmark adequate funds to implement the conditions stipulated by SEIAA as well as GPCB along with the implementation schedule for all the conditions stipulated herein. The funds so provided shall not be diverted for any other purpose.
68. The applicant shall inform the public that the project has been accorded environmental clearance by the SEIAA and that the copies of the clearance letter are available with the GPCB and may also be seen at the Website of SEIAA/ SEAC/ GPCB. This shall be advertised within seven days from the date of the clearance letter, in at least two local newspapers that are widely circulated in the region, one of which shall be in the Gujarati language and the other in English. A copy each of the same shall be forwarded to the concerned Regional Office of the Ministry.
69. The project authorities shall also adhere to the stipulations made by the Gujarat Pollution Control Board.
70. The project authorities shall inform the GPCB, Regional Office of MoEF and SEIAA about the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.
71. The SEIAA may revoke or suspend the clearance, if implementation of any of the above conditions is not found satisfactory.
72. The company in a time bound manner shall implement these conditions. The SEIAA reserves the right to stipulate additional conditions, if the same is found necessary. The above conditions will be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous Wastes (Management, Handling and Transboundary Movement) Rules, 2008 and the Public Liability Insurance Act, 1991 along with their amendments and rules.
73. This environmental clearance is valid for five years from the date of issue.
74. Any appeal against this environmental clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.

With regards,  
Yours sincerely,

  
(A.A.DOLTI)

Member Secretary

*Issued to:*

**Shri B. D. Dalwadi, Sr. G.M. - Works,  
Bharuch Enviro Infrastructure Ltd. [BEIL]  
Plot No. 9701-16, GIDC Estate.  
Post Box No. 82, Ankleshwar,  
Dist. Bharuch – 393 002.**

Copy to:-

1. The Secretary, SEAC, C/O. G.P.C.B. Gandhinagar - 382010.
2. The Chairman, Central Pollution Control Board, Parivesh Bhavan, CBD -cum-Office Complex,

East Arjun Nagar, New Delhi-110032

3. The Chief Conservator of Forests (Central), Ministry of Environment & Forests,  
Regional Office (WZ), E-5, Arera Colony, Link Road-3, Bhopal-462016, MP
4. Monitoring Cell, Ministry of Environment and Forests, Paryavaran Bhavan, CGO Complex, New Delhi-110003.
5. The Member Secretary, Gujarat Pollution Control Board, Paryavaran Bhavan, Sector-10 A, Gandhinagar-382010
6. Select File

  
(A.A.DOLTI)

Member Secretary